Printing and Winding Design Chart for Roll Labels

1. **UNWIND DIRECTION #1**
   - Label on OUTSIDE of roll.
   - Copy printed ACROSS the roll.
   - Top of label OFF FIRST.

2. **UNWIND DIRECTION #2**
   - Label on INSIDE of roll.
   - Copy printed ACROSS the roll.
   - Top of label OFF FIRST.

3. **UNWIND DIRECTION #3**
   - Label on OUTSIDE of roll.
   - Copy printed ACROSS the roll.
   - Bottom of label OFF FIRST.

4. **UNWIND DIRECTION #4**
   - Label on INSIDE of roll.
   - Copy printed ACROSS the roll.
   - Bottom of label OFF FIRST.

5. **UNWIND DIRECTION #5**
   - Label on OUTSIDE of roll.
   - Copy printed WITH the roll.
   - Right side of label OFF FIRST.

6. **UNWIND DIRECTION #6**
   - Label on INSIDE of roll.
   - Copy printed WITH the roll.
   - Right side of label OFF FIRST.

7. **UNWIND DIRECTION #7**
   - Label on OUTSIDE of roll.
   - Copy printed WITH the roll.
   - Left side of label OFF FIRST.

8. **UNWIND DIRECTION #8**
   - Label on INSIDE of roll.
   - Copy printed WITH the roll.
   - Left side of label OFF FIRST.